

Fig. 1A Ball Screw Nut Parts

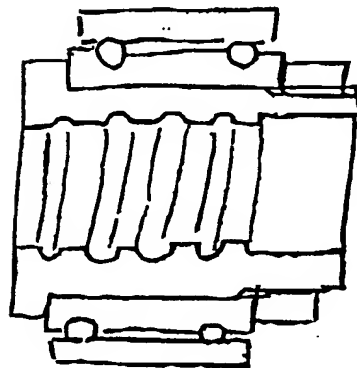


Fig. 1B Assembling

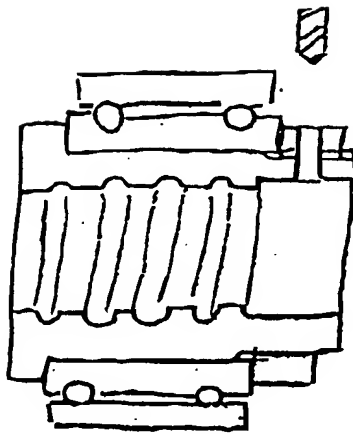


Fig. 1C Through-Penetrating

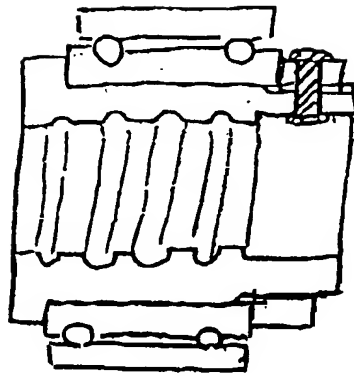


Fig. 1D Resin Injection

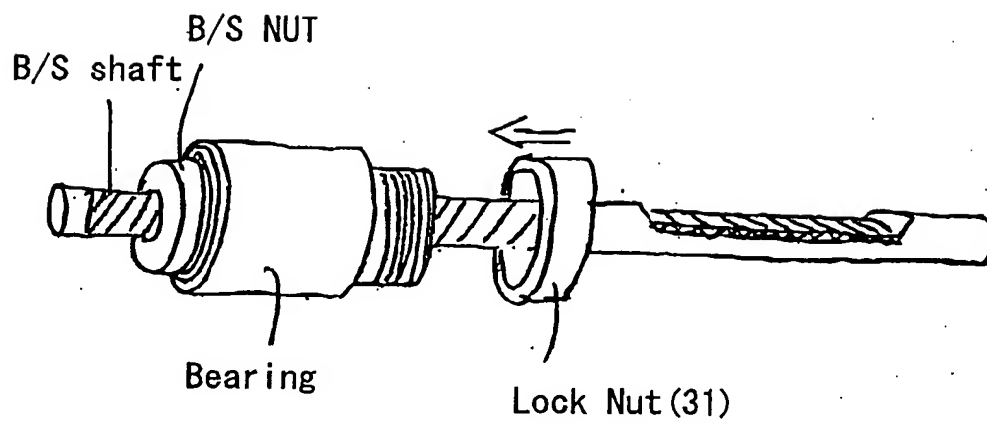


Fig. 2A Lock Nut (not deformed) Attaching

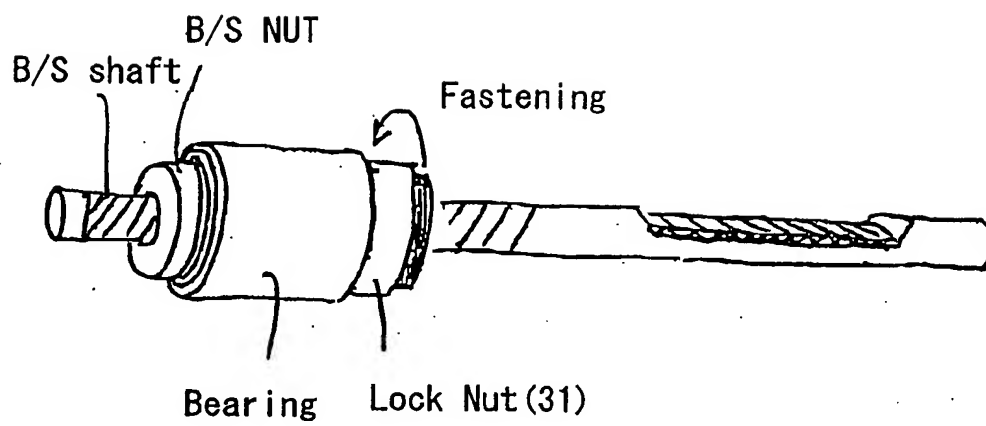


Fig. 2B Lock Nut (not deformed) Fastening

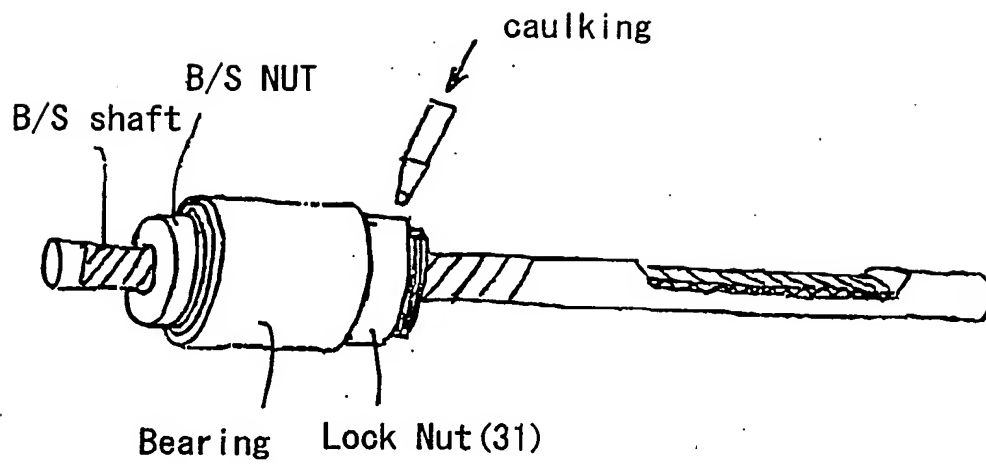


Fig. 2C Lock Nut Caulking

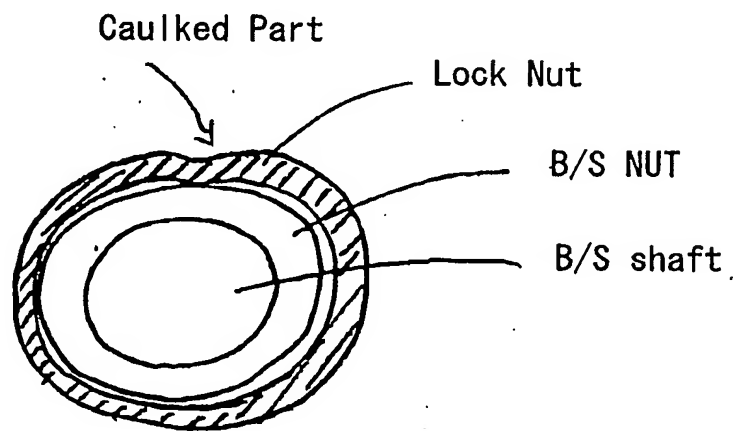


Fig. 2D Caulked Lock Nut (cross sectional view)